## IN THE CLAIMS:

- 1. In the claims, please amend 1, 11, and 17 and add new claims 23-42 as follows:
- 1. (Currently Amended) An organometallic complex represented by the following general formula 2,

$$R_{2}$$
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{7$ 

wherein  $R_1$  is <u>phenyl group</u> an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

2. (Original) The organometallic complex according to claim 1, wherein the M is iridium or platinum.

3. (Previously presented) The organometallic complex according to claim 1, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

(Formula 8)

## 4-10. (Canceled)

- 11. (Currently Amended) A light emitting device comprising:
- a first electrode over a substrate;

a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

$$R_2$$
 $R_3$ 
 $R_4$ 
 $R_5$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_7$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_9$ 
 $R_9$ 

a second electrode over the light emitting layer,

wherein R<sub>1</sub> is <u>phenyl group</u> an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

- 12. (Previously presented) The light emitting device according to claim 11, wherein the M is iridium or platinum.
- 13. (Previously presented) The light emitting device according to claim 11, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

- 14. (Previously presented) A light emitting device according to claim 11, wherein the light emitting device is incorporated into an electronic device selected from the group consisting of a video camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction device, a laptop personal computer, a game machine, a mobile computer, a mobile phone, a portable game machine, an electronic book, and an image reproduction device.
- 15. (Previously presented) A light emitting device according to claim 11, wherein a hole injection layer comprising a polymer material is formed adjacent to the light emitting layer.
- 16. (Previously presented) A light emitting device according to claim 11, wherein a hole injection layer comprising a low molecular weight material is formed adjacent to the light emitting layer.
  - 17. (Currently Amended) A light emitting device comprising:
  - a thin film transistor over a substrate;
  - an interlayer insulating film over the thin film transistor;
- a first electrode electrically connected to the thin film transistor, over the interlayer insulating film;
- a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

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$$R_2$$
 $R_3$ 
 $R_4$ 
 $R_5$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_7$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_8$ 
 $R_9$ 
 $R_9$ 

a second electrode over the light emitting layer,

wherein R<sub>1</sub> is <u>phenyl group</u> an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

- 18. (Previously presented) The light emitting device according to claim 17, wherein the M is iridium or platinum.
- 19. (Previously presented) The light emitting device according to claim 17, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

- 20. (Previously presented) A light emitting device according to claim 17, wherein the light emitting device is incorporated into an electronic device selected from the group consisting of a video camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction device, a laptop personal computer, a game machine, a mobile computer, a mobile phone, a portable game machine, an electronic book, and an image reproduction device.
- 21. (Previously presented) A light emitting device according to claim 17, wherein a hole injection layer comprising a polymer material is formed adjacent to the light emitting layer.
- 22. (Previously presented) A light emitting device according to claim 17, wherein a hole injection layer comprising a low molecular weight material is formed adjacent to the light emitting layer.
  - 23. (New) A light emitting device comprising:
  - a first electrode over a substrate;
- a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

$$R_2$$
 $R_3$ 
 $R_4$ 
 $R_5$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_7$ 
 $R_8$ 
(Formula 2)

a second electrode over the light emitting layer,

wherein  $R_1$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is a platinum,

wherein n is 1, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

24. (New) The light emitting device according to claim 23, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

25. (New) A light emitting device according to claim 23, wherein the light emitting device is incorporated into an electronic device selected from the group consisting of a video camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction device, a laptop personal computer, a game machine, a mobile computer, a mobile phone, a portable game machine, an electronic book, and an image reproduction device.

26. (New) A light emitting device according to claim 23, wherein a hole injection layer comprising a polymer material is formed adjacent to the light emitting layer.

27. (New) A light emitting device according to claim 23, wherein a hole injection layer comprising a low molecular weight material is formed adjacent to the light emitting layer.

28. (New) A light emitting device comprising:

a thin film transistor over a substrate;

an interlayer insulating film over the thin film transistor;

a first electrode electrically connected to the thin film transistor, over the interlayer insulating film;

a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

$$R_{2}$$
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
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 $R_{6}$ 
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 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{9$ 

a second electrode over the light emitting layer,

wherein  $R_1$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is a platinum,

wherein n is 1, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

29. (New) The light emitting device according to claim 28, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

(Formula 9).

- 30. (New) A light emitting device according to claim 28, wherein the light emitting
- device is incorporated into an electronic device selected from the group consisting of a video
- camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction
- device, a laptop personal computer, a game machine, a mobile computer, a mobile phone, a
- portable game machine, an electronic book, and an image reproduction device.
- 31. (New) A light emitting device according to claim 28, wherein a hole injection
- layer comprising a polymer material is formed adjacent to the light emitting layer.
- 32. (New) A light emitting device according to claim 28, wherein a hole injection
- layer comprising a low molecular weight material is formed adjacent to the light emitting
- layer.
- 33. (New) The organometallic complex according to claim 1, wherein the
- organometallic complex emits both fluorescence and phosphorescence.
- 34. (New) The organometallic complex according to claim 11, wherein the
- organometallic complex emits both fluorescence and phosphorescence.
- 35. (New) The organometallic complex according to claim 17, wherein the
- organometallic complex emits both fluorescence and phosphorescence.
- 36. (New) The organometallic complex according to claim 23, wherein the
- organometallic complex emits both fluorescence and phosphorescence.
- 37. (New) The organometallic complex according to claim 28, wherein the
- organometallic complex emits both fluorescence and phosphorescence.
- 38. (New) The organometallic complex according to claim 33, wherein an emission
- from the organometallic complex is white or whitish lighting color.

Docket No. 740756-2689 Serial No. 10/736,679 Page 15

- 39. (New) The organometallic complex according to claim 34, wherein an emission from the organometallic complex is white or whitish lighting color.
- 40. (New) The organometallic complex according to claim 35, wherein an emission from the organometallic complex is white or whitish lighting color.
- 41. (New) The organometallic complex according to claim 36, wherein an emission from the organometallic complex is white or whitish lighting color.
- 42. (New) The organometallic complex according to claim 37, wherein an emission from the organometallic complex is white or whitish lighting color.